

Dart set



Needed:

Mandrel A; drill 7mm; bushing 1A

Preparing the blank

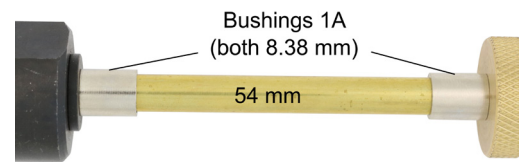
1. Cut the blank about $\frac{1}{4}$ " longer than the length of the brass tube.
2. Drill the blank through the centre, length-wise, with an 7mm drill bit.
3. Scuff the brass tube with sandpaper to clean off the oxidation and give the glue a better adhesion surface.
4. Plug the ends of the tube with a material of your choice – we recommend base plate wax– to keep the glue from getting into the tube. Just push the ends of the tube into a thin section of the material to form a plug. *This is very important: glue inside the tubes is a common cause of kit failure.*
5. Roll the tube in glue.
6. Insert the tube into the blank with a twisting motion.
7. When the glue has cured, use a hobby knife to remove the plugs from the ends. Using a barrel trimmer of the proper size, square off the ends of the blank until you can see bright brass tube. STOP at

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this point. This can also be done with the proper jig and a disk sander.

Turning the blank



1. Assemble the blank on the mandrel using the 1A bushings.
2. Tighten the tailstock before tightening the nut that holds the blank. DO NOT over-tighten as this may damage the mandrel.
3. Turn the blank to the desired shape using the bushings as a sizing guide.
4. After turning the blank, sand the surface in progressive steps until you get to 400 or 600 grit.
5. For a smooth finish, sand with Micro Mesh to 12,000 grit. Then use a finish of your choice and polish.
6. Remove the blank from the mandrel.

Assembling the kit

1. Press the threaded tip insert into one end of the barrel.
2. Insert small amounts of steel wool into the other end of the barrel to achieve the desired dart weight.
3. Press the threaded shaft insert into barrel.
4. Thread the shaft into the threaded shaft insert.
5. Spread the flight out and insert it into the slots in the end of the shaft.
6. Thread the tip into the threaded tip insert.

