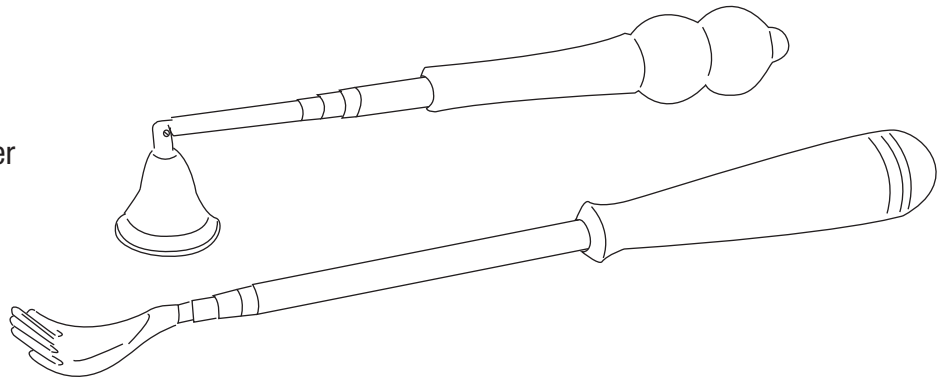


REQUIRED ACCESSORIES:

- 7/16" Drill Bit
- Heavy Duty Live Center
- 4-Prong Drive Center or Super Drive Center

**PREPARING THE WOOD BLANKS:**

Cut a blank to about 1-1/2" square x 6" – 7" long.

Mark the center on each end of the blank.

Drill a 7/16" hole in one end of the blank, 4-1/2" deep.

Use any suitable drive center on the head stock. Insert a heavy duty live center in the tail stock. Mount the blank between centers with the hole against the live center. Lock in place. (Do not overtighten, it may cause the blank to split).

TURNING THE WOOD:

Turn the wood to the profile of your choice. Leave about 1" at the back end of the handle for parting the wood. Take the wood down until about 1/8" is left. Sand and finish the wood. Gradually part off the end and hand finish the parted end smooth.

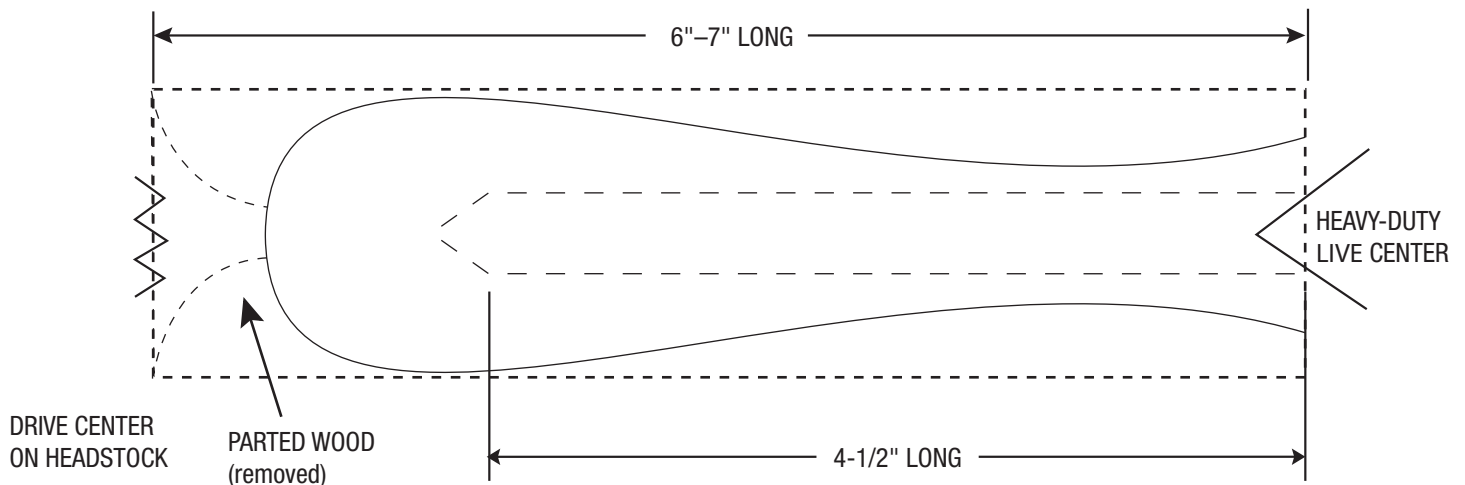


DIAGRAM A – TURNING THE WOOD

ASSEMBLY:

Check that the telescopic end fits snugly into the hole. If the fit is too tight, use a round file or sand inside to enlarge the hole. Use 2-part epoxy or insta-cure (cyanoacrylate) glue. Squeeze into the hole. Push the telescopic assembly into the hole to bottom. Let dry.