

Bottle stopper



These instructions are for bottle stopper kits with a 3/8" stud - 16 tpi

Needed:

Bottle stopper mandrel 3/8 16 tpi (BSMAND-38-16), threaded bottle stopper insert (BS-INS-10PK)

NOTE: you can also use a tap set to thread your blank if you do not wish to use the threaded insert.

Please note: you will need a Jacobs chuck or drill chuck for your lathe to make this kit.

Preparing and turning the blank

1. Using a 33/64 drill, drill a hole in a bottle stopper blank 13.2 mm (.52") deep to accommodate a threaded insert.

2. Glue the threaded insert into the hole.



3. Screw the threaded end of the bottle

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stopper mandrel into the insert until the wood shoulders against the round stop collar of the mandrel.

4. Mount the shaft of the mandrel onto your lathe using a Jacobs chuck or drill chuck. Support the other end of the wood with your live tail stock centre.
5. Turn the wood to the desired shape and finish as desired.

Assembling the kit

1. Unscrew the blank from the mandrel.
2. Screw the blank on to the bottle stopper.