

FEATURED PRODUCT

# Sharpening Carbide Cutters



## Materials Required

- Trend Diamond Lapping Fluid  
(SKU: U\*DWS/LF/100)
- Trend Diamond Sharpening Stone  
(SKU: U\*DWS/CS/FF)

## About the Diamond Sharpening Stone & Fluid

The Trend Diamond sharpening stone and lapping fluid work together to keep your carbide cutters and chisels sharp and precise. Together they disable rust from forming and improve cutting performance on any project.

## Instructions for Sharpening

1. Ensure the cutter is clean and free of damage.
2. Apply a drop of lapping fluid to the 600 grit side of the stone.
3. Place the cutter on the stone with the larger side down.
4. Press down with your finger and move the cutter in a circular motion.
5. Use light pressure- let the diamond grit do the work.
6. Continue for 20-30 seconds.
7. You'll notice a dark slurry start to build up- this is the metal coming off the cutter.
8. Flip the stone over to the 1000 grit side.
9. Add another drop of lapping fluid and continue to sharpen- using the same method, for 10-15 seconds.
10. The 1000 grit will burnish the cutter and create a nice fine edge.

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